

Work Order ID 60161

June 28, 2010 11:38:44 AM



Page 1

Item ID: D2965

Accept



Setup Start



Revision ID:

Stop



Item Name: Cap, 105 Skidtube

Start Date: 6/28/10 Start Qty: 2.00

Required Date: 6/29/10 Req'd Qty: 2.00



Cust Item ID:

Customer:

Reference: Rework

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2965

Rev B

150

0.00



Powdercoat

Powdercoat

Memo

0.00

Powder Coating

PULL FROM STOCK:
2 X D2965 B52057

⇒ M 10/06/28

x2

g

REPOWDER COAT GREY
PER OSI005

M112588

1:45
320°
2:15.

0.00

160

QC3- Inspect Part Finish



QC

Memo

0.00

Quality Control

M 10/06/28

2 BR 10-6-28.

x2 f

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Page 2

Item ID: D2965

Accept

Revision ID:

Item Name: Cap, 105 Skidtube

Start Date: 6/28/10 Start Qty: 2.00

Required Date: 6/29/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170



HandFinish

Hand Finishing

HandFinishing

Memo

Install Inserts as per Dwg D2965

0.00

0.00

0.00

0.00

0.00

0.00

180



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

190



Packaging

Packaging

Identify as per dwg & Stock Location: FP-4

Memo

RE-IDENTIFY USING NEW B/N 60161

u/1A

n/7
8

All ready
installer
on w/o 52057

91

10/06/25

x26

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Item ID: D2965

Accept

Revision ID:

Item Name: Cap, 105 Skidtube

Start Date: 6/28/10 Start Qty: 2.00

Required Date: 6/29/10 Req'd Qty: 2.00

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

200

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Setup

Start

Stop

Run

Start

Stop

Cust Item ID:

Customer:

10/06/29 JG

U 10/26/29

Picklist Print

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Page 1

Work Order ID: 60161

Parent Item: D2965

Parent Item Name: Cap, 105 Skidtube



Start Date: 6/28/10

Required Date: 6/29/10

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP: A1:00.05.31: New Issue 1:EC
IPP Rev: Added Turning as per Rev B 06-12-15 JLM:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2965		Manufactured	No				Each	48.0000		2			
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Cap, 105 Skidtube

Location

Loc Qty

Loc Code

FP4

48

52057

48

ALS7-1032-225

Purchased

No

170

Each

799.0000

2

42



INSERT

Location

Loc Qty

Loc Code

ST282

799

100896

100

102018

99

111529

300

111581

300

N/A already on there

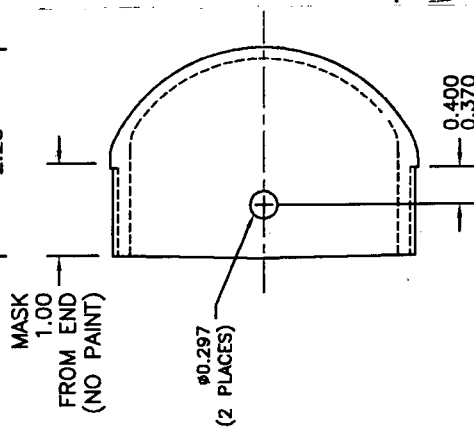
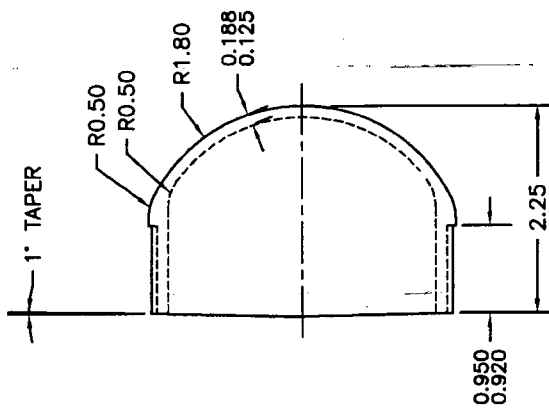
352057 N 10/06/28 X2

DART

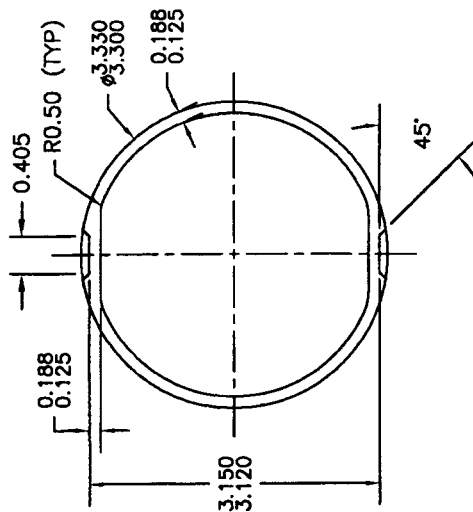
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06-12-12

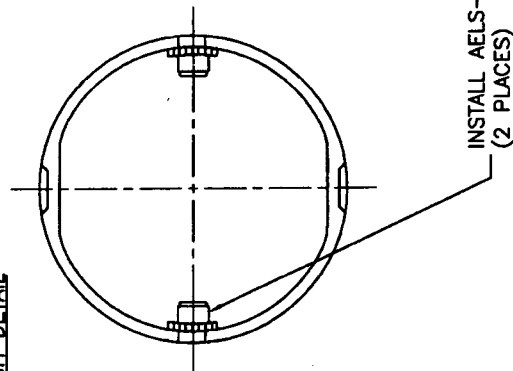
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CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D2965	REV. B SHEET 1 OF 2
DATE 06.11.01		TITLE CAP	SCALE 1:2
A	00.02.24	NEW ISSUE	
B	06.11.01	ADD -3 CAP	



D2965 CASTING DETAIL



D2965 FINISH DETAIL



D2965 CAP

- 1) MATERIAL: CAST ALUMINUM ALLOY A356.2 (F)
2) FINISH: POWDER COAT PER QSI 005 4.3 TO MATCH REST OF SKIDTUBE
3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
4) ALL DIMENSIONS ARE INCHES

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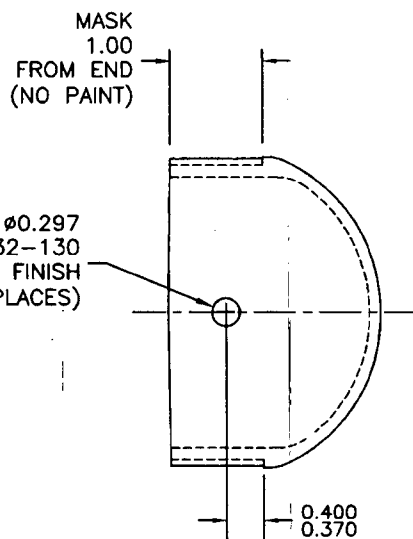
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DART

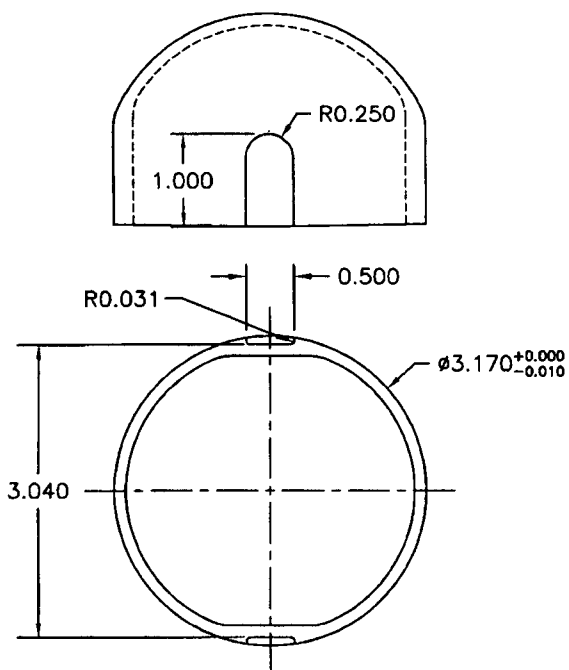
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CHECKED	BY	APPROVED	PORT HADLOCK, WA	SHEET 2 OF 2
DATE			DRAWING NO.	SCALE
06.11.01			D2965	1:2
			TITLE	
			CAP	

RELEASED

06.12.02



D2965-3 FINISH DETAIL



D2965-3 CAP MACHINING DETAIL
(MAKE FROM D2965 CAP)

D2965-3 CAP

- 1) MATERIAL: MAKE FROM D2965 CAP
- 2) FINISH: POWDER COAT WHITE (REF. 4.3.5.1) PER DART QSI 005 4.3
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE INCHES

60161